



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7501
Job Sheet 173196



Part No: 647.7501

Job Qty: 1 ea

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 3/2/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/1/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		3/1/18	0.00	0.00	Packaging1-1		
120	Small Fab	1 pcs		3/2/18	0.00	1.28	Small Fab-1		
130	QC	1 pcs		3/2/18	0.00	0.00	QC5		
140	Packaging	1 pcs		3/2/18	0.00	0.00	Packaging3-1		
150	QC21-SA	1 Ea		3/2/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

21 MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	2 Ea (2 ea)	90-Start up Operation	5031012
647.7601	Lower Deflector Assembly	1 Ea (1 ea)	90-Start up Operation	
647.7810	Bracket A	1 Ea (1 ea)	90-Start up Operation	
647.7811	Bracket B	1 Ea (1 ea)	90-Start up Operation	
647.7813	Center Plate, Lower	1 Ea (1 ea)	90-Start up Operation	5157558
647.7814	Fwd Bracket	1 Ea (1 ea)	90-Start up Operation	
647.7815	Fwd Bracket	1 Ea (1 ea)	90-Start up Operation	
647.7816	Aft Bracket	1 Ea (1 ea)	90-Start up Operation	
647.7817	Aft Bracket	1 Ea (1 ea)	90-Start up Operation	
MS21042L08	Use Ms21042L08	13 Ea (13 ea)	90-Start up Operation	5016879
MS21042L3	Nut	3 Ea (3 ea)	90-Start up Operation	
MS27039-08-19	Screw	7 Ea (7 ea)	90-Start up Operation	5027543
MS27039-08-24	Screw (MS27039-0824)	6 Ea (6 ea)	90-Start up Operation	5124326-9
MS27039-1-19	Screw	3 Ea (3 ea)	90-Start up Operation	5024448
NAS1149F0332P	Washer	6 Ea (6 ea)	90-Start up Operation	5020603
NAS1149FN832P	Washer	26 Ea (26 ea)	90-Start up Operation	604

00720

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3015	2	14	0
	647.7601	1	6	0
	647.7810	1	2	0
	647.7811	1	6	0
	647.7813	1	8	0
	647.7814	1	7	0
	647.7815	1	8	0
	647.7816	1	8	0
	647.7817	1	7	0
	MS21042-08	13	0	0
	MS21042-3	3	452	0
	MS27039-08-19	7	2,213	0
	MS27039-08-24	6	80	0
	MS27039-1-19	3	257	0
	NAS1149F0332P	6	3,503	0
	NAS1149FN832P	26	4,237	0

Part Specifications

Specifications could not be found.

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Container No: S046013



Part: 647.7501

Job No: 173196

Serial No/Batch: S046013

Revision: 647.7500

Inspector:

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Date: 02/27/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001200	S031042	646.3015	Blade	S031040	CCK103	2
001200	S045802	647.7810	Bracket A	S032291	CCK077A	1
001200	S045801	647.7811	Bracket B	S032013	CCK077A	1
001200	S045800	647.7813	Center Plate, Lower	F159558	CCK114	1
001200	F159552	647.7814	Fwd Bracket		CCK114	1
001200	S045799	647.7815	Fwd Bracket	F159548	CCK114	1
001200	S045798	647.7816	Aft Bracket	S030948	CCK114	1
001200	F159551	647.7817	Aft Bracket		CCK114	1
001200	S045797	MS21042L08	Nut	S016879	ST303	13
001200	S045796	MS21042L3	Nut	S037284-1	FP001	3
001200	S045795	MS27039-08-19	Screw	S027543	ST277	7
001200	S045794	MS27039-1-19	Screw	S024444	ST280	3
001200	S045793	NAS1149F0332P	Washer	S020603	ST262	6
001200	S045791	NAS1149FN832P	Washer	S020604	ST263	26

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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6

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001200	S031042	646.3015	Blade	S031040	CCK103	2
001200	S045822	647.7601	Lower Deflector Assembly	S044445	CCK065	1
001200	S045802	647.7810	Bracket A	S032291	CCK077A	1
001200	S045801	647.7811	Bracket B	S032013	CCK077A	1
001200	S045800	647.7813	Center Plate, Lower	F159558	CCK114	1
001200	F159552	647.7814	Fwd Bracket		CCK114	1
001200	S045799	647.7815	Fwd Bracket	F159548	CCK114	1
001200	S045798	647.7816	Aft Bracket	S030948	CCK114	1
001200	F159551	647.7817	Aft Bracket		CCK114	1
001200	S045797	MS21042L08	Nut	S016879	ST303	13
001200	S045796	MS21042L3	Nut	S037284-1	FP001	3
001200	S045795	MS27039-08-19	Screw	S027543	ST277	7
001200	S045794	MS27039-1-19	Screw	S024444	ST280	3
001200	S045793	NAS1149F0332P	Washer	S020603	ST262	6
001200	S045791	NAS1149FN832P	Washer	S020604	ST263	26

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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